

Multi-Material - 5XD



AlTiN Coated

Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix (4527-7087)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
11.50MM	.4527	66	53	120	12.0	RDH2254
11.60MM	.4567	66	53	120	12.0	RDH2256
11.70MM	.4606	66	53	120	12.0	RDH2258
11.80MM	.4646	66	53	120	12.0	RDH2260
11.90MM	.4685	66	53	120	12.0	RDH2262
15/32	.4688	2.600	2.080	4.720	15/32	RDH2264
12.00MM	.4724	66	53	120	12.0	RDH2266
12.10MM	.4764	72	58	126	14.0	RDH2268
31/64	.4844	2.830	2.260	4.750	1/2	RDH2269
12.50MM	.4921	72	58	126	14.0	RDH2273
1/2	.5000	2.830	2.260	4.750	1/2	RDH2271
12.80MM	.5039	72	58	126	14.0	RDH2274
12.83MM	.5051	72	58	126	14.0	RDH2275
12.90MM	.5079	72	58	126	14.0	RDH2276
13.00MM	.5118	72	58	126	14.0	RDH2277
33/64	.5156	3.030	2.420	5.280	35/64	RDH2278
17/32	.5312	3.030	2.420	5.280	35/64	RDH2279
13.50MM	.5315	77	62	134	14.0	RDH2280
13.70MM	.5394	77	62	134	14.0	RDH2281
35/64	.5469	3.030	2.420	5.280	35/64	RDH2282
14.00MM	.5512	77	62	134	14.0	RDH2283
9/16	.5625	3.150	2.520	5.510	5/8	RDH2284
14.50MM	.5709	80	64	140	16.0	RDH2285
14.70MM	.5787	80	64	140	16.0	RDH2286
15.00MM	.5905	80	64	140	16.0	RDH2287
19/32	.5938	3.230	2.580	5.750	5/8	RDH2288
15.30MM	.6024	82	66	146	16.0	RDH2289
15.50MM	.6102	82	66	146	16.0	RDH2290
15.70MM	.6181	82	66	146	16.0	RDH2291
5/8	.6250	3.230	2.580	5.750	5/8	RDH2292
16.00MM	.6299	82	66	146	16.0	RDH2293
16.08MM	.6331	90	72	158	18.0	RDH2294
16.30MM	.6417	90	72	158	18.0	RDH2295
16.50MM	.6496	90	72	158	18.0	RDH2296
21/32	.6562	3.540	2.830	6.220	45/64	RDH2297
17.00MM	.6693	90	72	158	18.0	RDH2298
11/16	.6875	3.740	3.000	6.220	45/64	RDH2299
17.50MM	.6890	95	76	158	18.0	RDH2300
18.00MM	.7087	95	76	158	18.0	RDH2301



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For detailed tolerance information, see page 327.